



VALVE SIZE	MAIN DIMENSIONS				WEIGHT IN Kg. (APPROX.)
	L \pm 1.5	ϕ W	H (APP.)	'T'	
15mm	60	60	94	1/2"	0.480
20mm	70	60	97	3/4"	0.660

10	SCREW/BOLT	1	M.S.	BS 936
9	WASHER	1	M.S.	BS 936
8	HANDWHEEL	1	C.I./STEEL	IS 210 Gr. FG 200/-
7	STEM	1	H.T.BRASS	FHTB 1 OF IS:6912
6	GLAND NUT	1	G.M.	LTB2 OF IS:318
5	GLAND	1	G.M.	LTB2 OF IS:318
4	GLAND PACKING	-	ASBETOS	IS:4687
3	BONNET	1	G.M.	LTB2 OF IS:318
2	DISC	1	G.M.	LTB2 OF IS:318
1	BODY	1	G.M.	LTB2 OF IS:318
PART No.	PART NAME	No. OFF	MATERIAL	REMARKS

PART No.	REVISION	REV. No.	DATE	APPD. BY	REMARK

MILTON OVERSEAS			
TITLE :-		ALL DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED	
G.M. GLOBE VALVE CL-I ISI MARKED, SCREWED IN BONNET, INTEGRAL SEAT RING, RISING STEM, FLANGED ENDS PRODUCT SPECIFICATION :- IS:778:84		DRN.	N.S.PAL 24.04.10
		CHKD.	24.04.10
		APPD.	
SCALE	TEST PRESSURE :-	DRG. No. :-	
N.T.S.	BODY :- 1.5 Mpa. (HYD.)	301-SDF-10-G-D-CM	
	SEAT :- 1.0 Mpa. (HYD.)	ISSUE STATUS 00	
	MAX. WORKING PRESSURE :- 1.0 Mpa. AT 45°C	SHEET 1 OF 1	